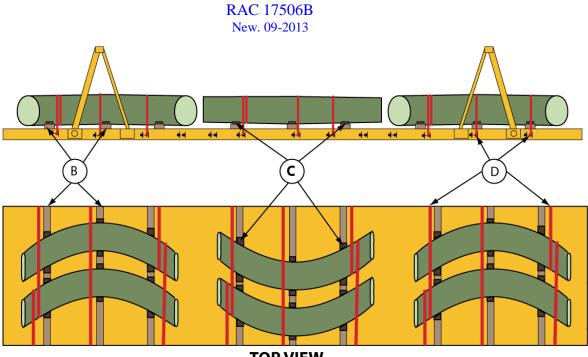


PIPES STEEL ELBOWS COATED 36 IN. DIAMETER, 10 FT. LONG AND OVER AT 30 TO 60 DEGREE BEND ON A FLAT RACK



TOP VIEW

Item	No. of Items	Description
А		Vacant
В	3 per set of pipes	Bearing pieces: hardwood 4 in x 3 in
C	4 per bearing pieces	Chocks: wood chocks on each side of elbows attached to Item B bearing pieces.
D	3 per set of pipes 16 feet or less add 1 for each additional 6 feet or less	Tie-Down bands: PVC treated polyester webbing, 4 in. wide with a minimum of 20,000 lbs minimum breaking strength. Straps must be secured to flatrack on side opposite winch. Tension with the use of a 24 in. to 30 in. bar. Each pipe in the load must have at least one of the straps completely encircling (choking) the pipe.

NOTES:

- 1. Load to be evenly distributed over the length of the deck and side to side.
- 2. When it is possible to nest pipes together Item D straps are to encircle both pipes tying them together.
- 3. When pipes are longer than 16 feet all bands must be applied in the choker configuration.