

| Item | No. of Items | Description |
| :---: | :---: | :--- |
| A |  | Vacant |
| B | 3 per set of <br> pipes | Bearing pieces: hardwood 4 in x 3 in |
| C | 4 per bearing <br> pieces | Chocks: wood chocks on each side of elbows attached to Item B <br> bearing pieces. |
| D | 3 per set of <br> pipes 16 feet or <br> less add 1 for <br> each additional <br> 6 feet or less | Tie-Down bands: PVC treated polyester webbing, 4 in. wide with a <br> minimum of 20,000 lbs minimum breaking strength. Straps must be <br> secured to flatrack on side opposite winch. Tension with the use of a 24 <br> in. to 30 in. bar. Each pipe in the load must have at least one of the <br> straps completely encircling (choking) the pipe. |

## NOTES:

1. Load to be evenly distributed over the length of the deck and side to side.
2. When it is possible to nest pipes together Item $D$ straps are to encircle both pipes tying them together.
3. When pipes are longer than 16 feet all bands must be applied in the choker configuration.
