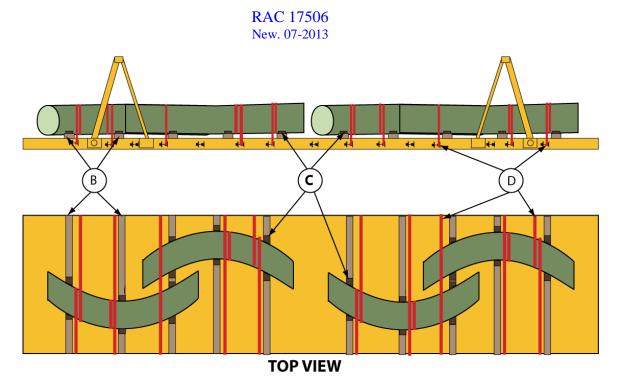


PIPE STEEL ELBOWS COATED 36 IN. DIAMETER, 10 FT. LONG AND OVER AT 30 TO 60 DEGREE BEND ON A FLAT RACK



Item	No. of Items	Description
А		Vacant
В	3 per piece	Bearing pieces: hardwood 4 in x 3 in
C	6 per piece	Chocks: wood chocks on each side of elbows attached to Item B bearing pieces.
D	3 per piece 16 feet or less add 1 for each additional 6 feet or less	Tie-Down bands: PVC treated polyester webbing, 4 in. wide with a minimum of 20,000 lbs breaking strength. Straps must be secured to flatrack on side opposite winch, pass around elbows and secured to winch assembly. Where pipes overlap, pass strap over both pipes securing to deck. Tension with the use of a 24 in. to 30 in. bar.

NOTES:

- 1. Load to be evenly distributed over the length of the deck and side to side.
- 2. When it is possible to nest pipes together Item D straps are to encircle both pipes tying them together.
- 3. When pipes are longer than 16 feet all bands must be applied in the choker configuration.