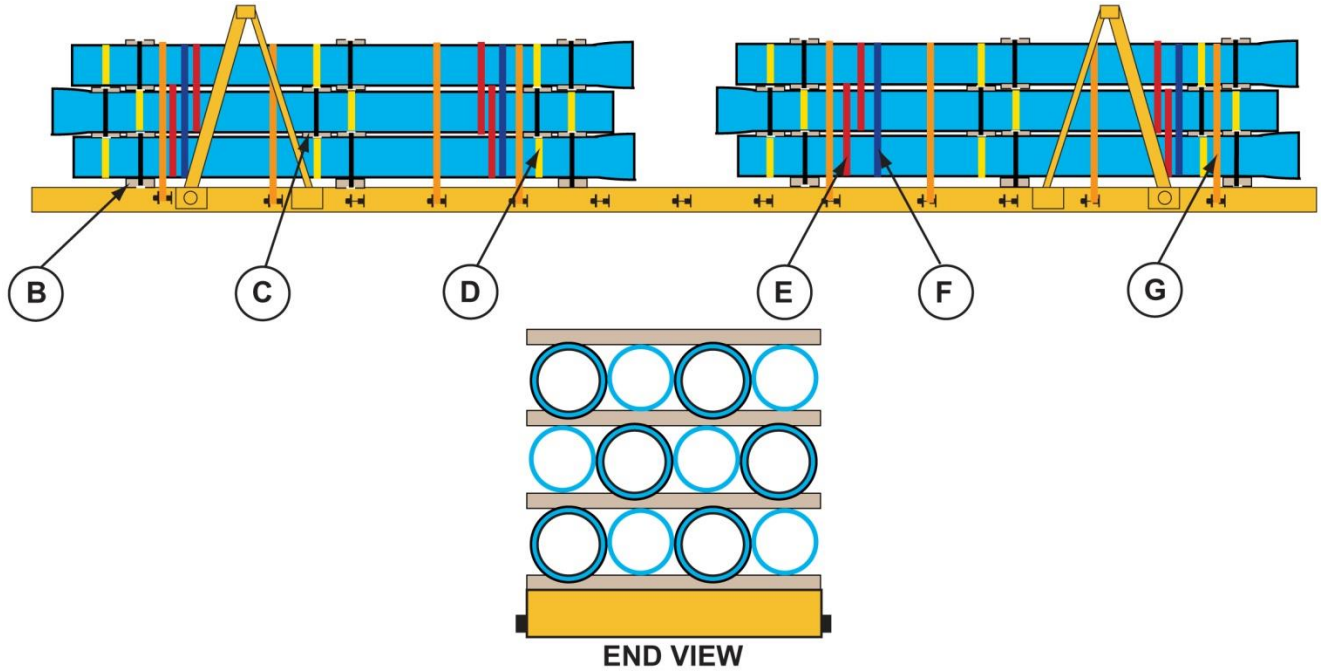


PLASTIC PIPES 20 FT. to 24 FT LONG 20 IN. TO 24 IN. O.D. ON A FLAT RACK

RAC 17504
New. 03-2012



Item	No. of Items	Description
A		Vacant
B	3 per pile	Bearing pieces: lumber 2.in x 4 in. may be secured to package with Item D package bands.
C	3 per pile	Separators: lumber 2 in. x 4 in. may be secured to package with Item D package bands.
D	3 per packages	Package bands: 1 1/4 in. x .029 in. high-tension bands to tie one row of pipes as a unit.
E	4 per pile.	Interlacing bands: 1 1/4 in. x .029 in. high-tension bands. Bands are to encircle the packages interlocking layers 1 and 2 and 2 and 3 and so on.
F	2 per pile	Encircling-bands: 1 1/4 in. x .029 in. high-tension bands. Bands are to go around the complete pile.



PLASTIC PIPES 20 FT. to 24 FT LONG 20 IN. TO 24 IN. O.D. ON A FLAT RACK

RAC 17504 (Concluded)
New. 03-2012

Item	No. of Items	Description
G	4 per pile	Tie-Down bands: PVC treated polyester webbing, 4 in. wide with a minimum of 5,000 lbs. working load limit. Straps must be secured to flatrack on side opposite winch, pass over top of load and secured to winch assembly. Tension with the use of a 24 in. to 30 in. bar.

NOTES:

1. Bearing pieces: lumber 2.in x 4 in. may be laminated to facilitate loading. When laminated pieces must be nailed together.
2. Packages must have a compression block attached to the top of each package secured with Item D package bands.
3. When pipes have a bell or flared end, pipes must be staggered and alternated to avoid contact and to equalize the load. (See **END VIEW**).