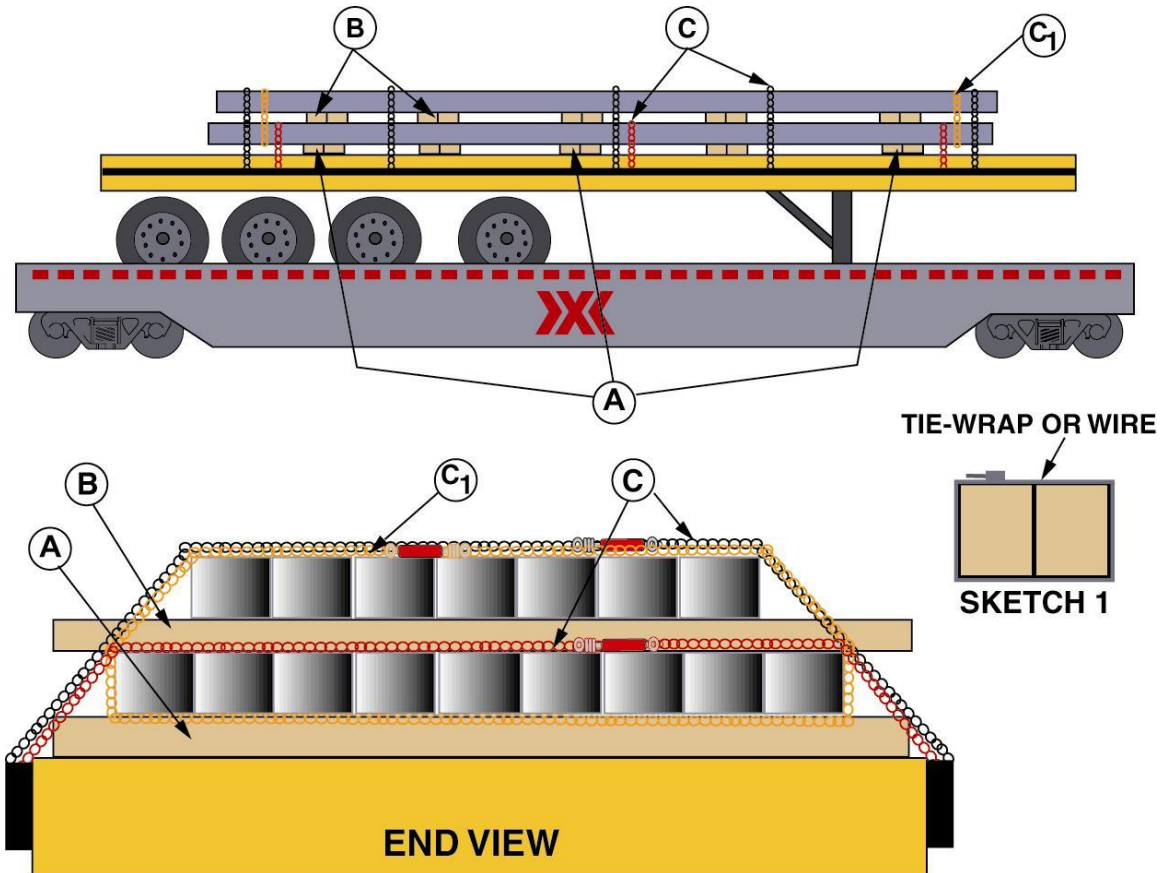


BILLETS, STEEL, FLATBED TRAILERS ON EXPRESSWAY CARS

RAC 17002

New. 10-2001



| Item | No. of pieces | Description |
|------|---------------|---|
| A | 5 per pile | Bearing pieces: hardwood, consist of 2 pieces of 3 in. x 4 in. each. The two boards are to be placed and attached to each other as shown in sketch 1. The wider edge is to be horizontal. All boards must be one continuous piece and must extend the full width of the deck. End pieces shall be no closer than 12 in. from the end of the deck. The 3 remaining pieces are equally positioned between the end pieces. Boards are not secured to the deck. |
| B | 5 per pile | Separators Blocks: hardwood 6 X 4 in. length to be full width of load. Blocks are to be made of 2 pieces of 3 in. x 4 in. each laminated or secured to each other as shown in sketch 1. To be positioned above bearing pieces (Item A). |

BILLETS, STEEL, FLATBED TRAILERS ON EXPRESSWAY CARS

RAC 17002 (concluded)
New. 10-2001

| Item | No. of pieces | Description |
|------|---|--|
| C | 2 ea. per pile over first row and 6 ea. Per pile over second row | Binder Chain Tie Down: 5/16 in. grade 7. Must pass over the load laterally (not diagonally) and are secured in a stake pocket on each side. They shall be no closer than 12 in. from the end of the pile. Chains must not contact bearing pieces or separators. Wire chain binder handle in locked position. |
| C1 | 2 ea. per pile | Interlacing Binder Chains: 5/16 in. grade 7. Must encircle the two layers and are secured on top of the second layer. They shall be no closer than 12 in. from the end of the pile. Chains must not contact bearing pieces or separators. Wire chain binder handle in locked position. |

Notes:

1. Boards in sketch 1 should be tied together.
2. Only approved chain binders can be used.

See General Rules for further details.