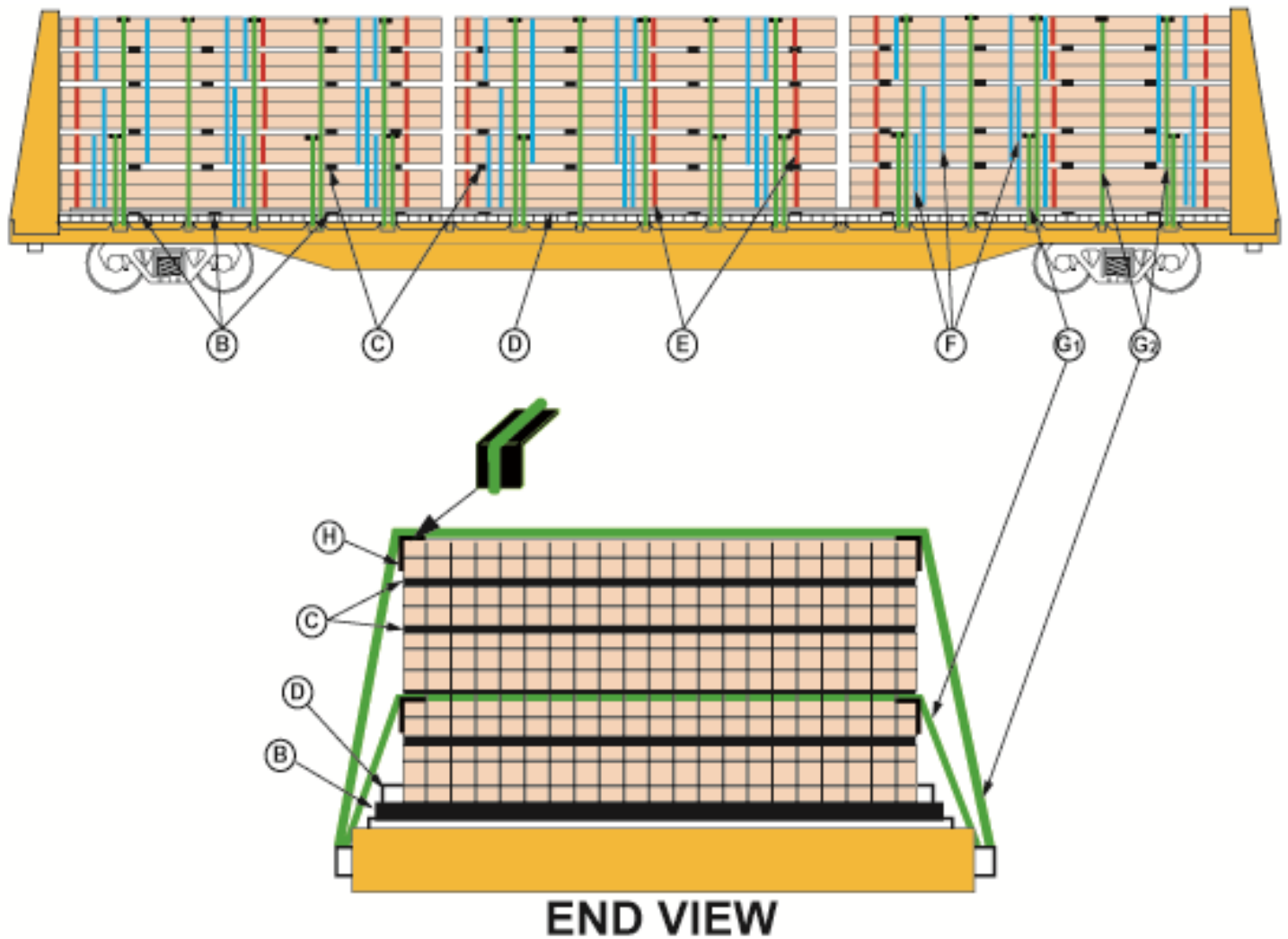


PACKAGED CROSSTIES, UNTREATED, 8 FT LONG AND OVER—BULKHEAD
FLATCARS

RAC 15057
New 06.2011



**PACKAGED CROSSTIES, UNTREATED, 8 FT LONG AND OVER—BULKHEAD
FLATCARS**

RAC 15057 (Continued)
New 06.2011

Item	No. of pieces	Description
A		Vacant
B	4 per pile	Floor bearing pieces, preferably rough, minimum thickness 2 in., preferably 3 in. and in one piece, width 2 in. greater than thickness. Length must extend a minimum of 6 in. beyond side of pile, but not beyond outside edge of stake pockets. Bearing pieces at all locations to be of equal height. Bearing pieces must be free from decay and strength impairing knots. Locate under pile, one about one-fifth of length from each end and others equally spaced between. Secure to floor with a minimum of four (4) common nails, the length to be not less than two inches greater than thickness of bearing pieces.
C	4 per pile	Separators, preferably rough and in one piece, minimum thickness 2 in., width 2 in. greater than thickness. Length must be equal to width of load, but not to extend beyond deck of car. Separators at all locations to be equal height, place one about 24 in. from each end, and others equally spaced between.
D	1 per each side of load	Guide rails, 2 in. x 4 in., minimum, free from decay and strength impairing knots must be continuous and extend from end to end at bottom of load. Secure to Items "B" with three (3) common nails at least two (2) inches longer than thickness of guide rail. Guide rails must be made up of lengths spanning at least two bearing pieces, Items "B", butted and capped at each butted joint. Caps must be of same dimension material as guide rails, a minimum of 36 inches in length, secured with six (6) 16-D nails, three on each side of guide rail joint. Joint must be made between bearing pieces. Locate straight, parallel with, and approximately 1/2 in. from base of load.
E	3 per package	Package ties, 3/4 in. x.022 in. high-tension band. Locate one tie with edge protectors about 1/4 length from each end of package and one in center.

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Item	No. of pieces	Description
F	3 per package	Layer unitizing ties, 1-1/4 in. x .029 in. high-tension bands. Locate one tie with edge protectors approximately 24 in. from each end of each package and one in center encircling the bottom and second layers then bottom, second and third layers then second, third, fourth and fifth layers then fourth and fifth layers.
G1	3 per pile, first and second layers	Tie down high-tension bands, 1-1/4 in. x .029 in., encircling bottom and second layers. Locate one tie with edge protectors not closer than 6 in. to nearest band, separator or bearing piece, when possible.
G2	3 per pile, all layers	Tie down high-tension bands, 1-1/4 in. x .029 in., encircling all layers. Locate one tie with edge protectors not closer than 6 in. to nearest band, separator or bearing piece, when possible.

NOTA:

1. Inspect stake pockets for cracks in welds and or deformity prior to attaching securement.

For further details see General Rules.