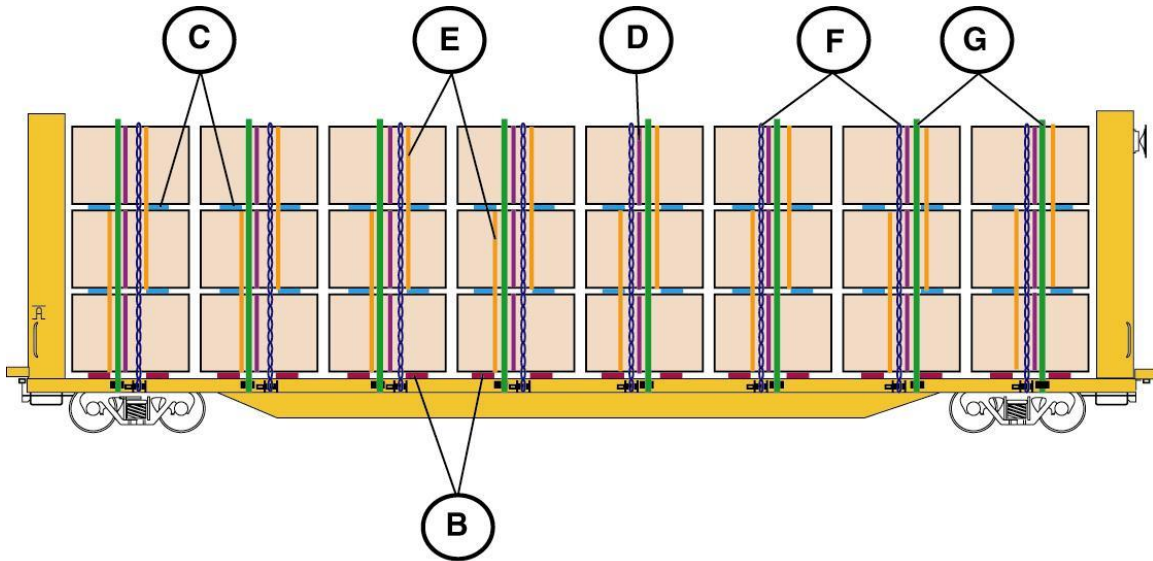


PACKAGES 6' LONG OR OVER
FLAT CARS WITH PERMANENT END BULKHEADS, STEEL STAKES
AND CHAIN TIE-DOWN ASSEMBLY

RAC 15007
(New-03-1997)



Item	No. of Pcs.	Description
A		Vacant.
B	2 per pile.	Bearing Pieces: Lumber, 2 in. x 4 in. length to be equal to width of car floor, in one piece and preferably rough. Locate approximately 1 ft. in from ends of pile. Secure bottom piece to car deck with four (4) 16-D nails.
C	2 per package.	Separators: Lumber, 2 in. x 4 in. length to be equal to width of package, in one piece and preferably rough. Locate approximately 1 ft. in from ends of pile.
D	1 per package.	Package Bands: 1-1/4 in. x .035 in. high tension bands to encircle each package. Locate at center of package.



**PACKAGES 6' LONG OR OVER
FLAT CARS WITH PERMANENT END BULKHEADS, STEEL STAKES
AND CHAIN TIE-DOWN ASSEMBLY**

RAC 15007 (concluded)
(New-03-1997)

Item	No. of Pcs.	Description
E	1 per package	Interlacing Bands: 2 in. x .044 in. high tension bands. Locate lower band of set under bottom layer encircling all packages in first and second layers. Locate next band of set to encircle top layer below and encircling third layer. Repeat until entire load is unitized. Locate each set as close as possible to center of package
F	1 per pile.	Chains: 3/8 in. diameter, grade 80. : Minimum working load limit not to be less than 5,500 lb.
G	1 pair per pile.	Steel stakes: Locate each set as close as possible to center of package.

ALTERNATE F:

Item	No. of Pcs.	Description
F	1 per pile.	Cable: 3/8 in. diameter, grade 80. : Minimum-breaking strength not to be less than 8,000 lb. Winch assemblies must be equipped with a device to maintain tension. Prior to tightening there must be a minimum of 2 ½ wraps of cable around the winch drum.

NOTA:

1. Inspect stake pockets for cracks in welds and or deformity prior to attaching securement.

For further details see General Rules.