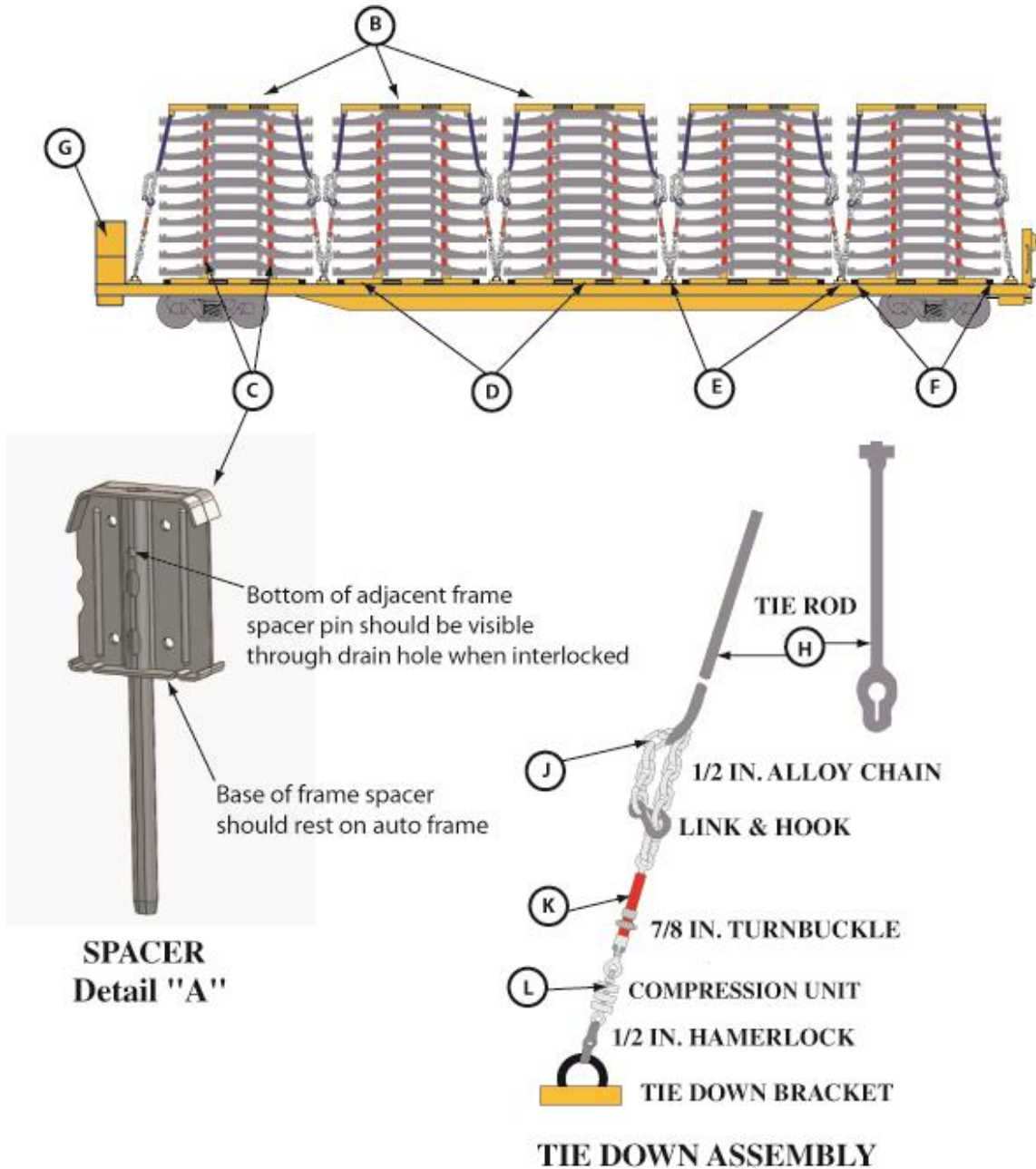


TRUCK AND CAR FRAMES LOADED ON SPECIALLY EQUIPPED CUSHIONED  
FLATCARS

RAC 13004

New 2005-10-08(revised Oct. 09)



TRUCK AND CAR FRAMES LOADED ON SPECIALLY EQUIPPED CUSHIONED  
FLATCARS

RAC 13004

New 2005-10-08(revised sept,07)

Item	No. of Pcs.	Description
A	Hand Brake	Handbrake clearance must be provided as per General Rule 2.
B	1 per stack	Top harness assembly to fit frame design.
C	See Note 2	Frame Spacers
D	See Note 3	Frame Pallet
E	4 per stack	Tie down assembly, made up of items H, J, K and L.
F	See Note 4	Pallet Retainers
G	1 per car	Container for storing spacers on return move.
H	1 per assembly	Tie rod.
J	1 per assembly	1/2 in. alloy chain.
K	1 per assembly	7/8 in. turnbuckle must be locked.
L	1 per assembly	Compression unit. Gap to be compressed from 1/16 to 1/8 as per manufacturers specifications.

**Notes:**

1. Load can be comprised of frame stations equally distributed the length of car. Frame station quantity dependent on manufacturer and product.
2. Item C Frame Spacer for illustration purposes only. Actual spacer design, quantity and configuration based on manufacturer.
3. Item D Frame Pallet for illustration purposes only. Actual pallet design, quantity and configuration based on manufacturer. All designs may not require pallet use.
4. Item F Pallet retainers are considered semi-permanent dunnage and will change in quantity and design per manufacturer. The retainers should be inspected to determine if missing or broken.
5. Material specifications to comply with General Rules section 1.



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6. Maximum quantity of frames per stack separated by Item C spacers will be depended upon manufacturer, maximum height of stack not exceed 186 inches including top harness.
7. Spacer pins must be engaged and full seated as illustrated in detail "A".
8. Compression unit when tighten must have reserved travel of 1/8 in. (See note 11)
9. Turnbuckle must be locked in place.
10. Chain hook must be secured to chain link.
11. All loading items must be secured to car when empty

See General Rules for further details.