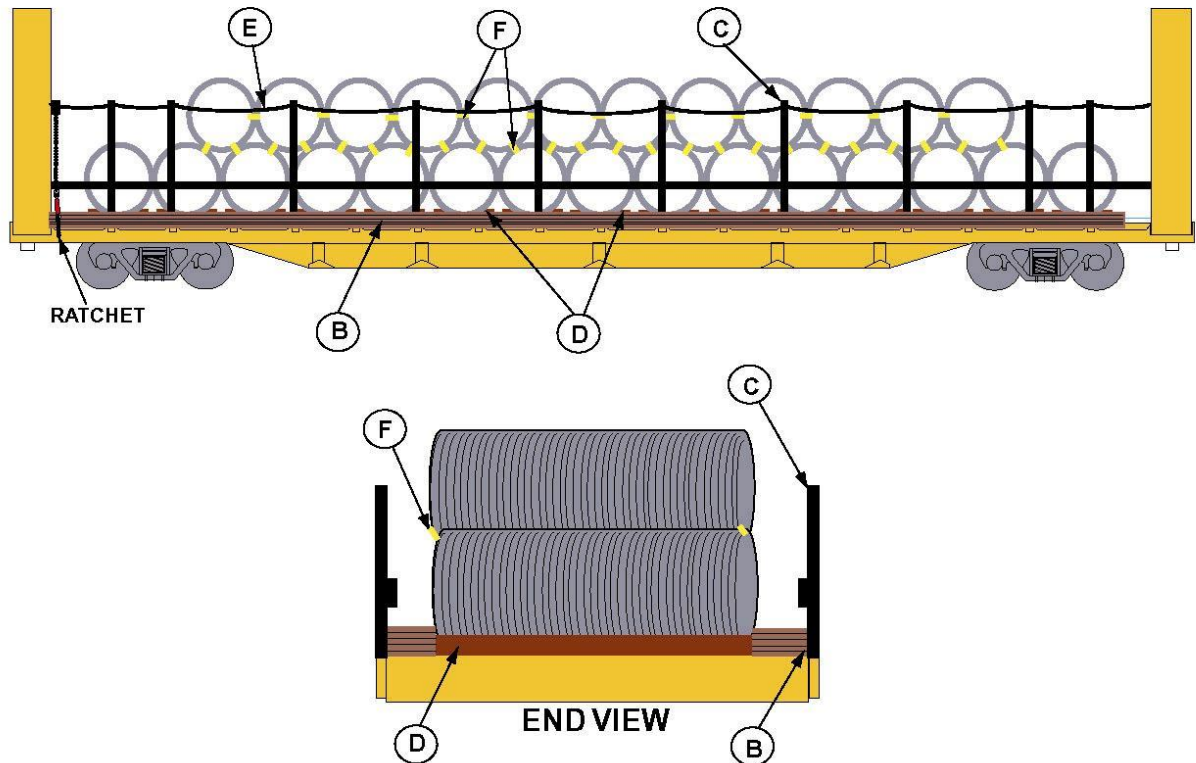


WIRE COILS, 66 IN. to 86 IN. LONG, WIRE DIAMETER 5.5 TO 9.0 MM.
FLAT CARS WITH PERMANENT END BULKHEADS

RAC 2004-F
New 11-2004



Item	No. of Pcs.	Description
A		Vacant
B	2 per load	Side Rails: rails are 5 pieces of lumber 2 in. x 10 in. and extend from end to end of the load. Their height must extend beyond the bottom of the coil.
C	10 pairs per car	Steel Side Stake: 4 in. x 6 in. Locate in stake pockets.
D	16 per car	Cradle: 2 pieces of lumber 6in. x 6 in. placed 24 in. nailed to the car floor apart on each side of wire coils. Cradles are 12 in. apart and maintain the coils 2 in. above car floor.
E	2 per load	Chains: 3/8 in. attached to Item C side stakes and bulkheads from end to end of car. Proper tension is applied with a ratchet.

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FLAT CARS WITH PERMANENT END BULKHEADS

RAC 2004-F (conclusion)
New 11-2004

Item	No. of Pcs.	Description
F	4 each per top layer coils	Unit bands: 1 ¼ in. X .029 in. high-tension steel bands. Locate to unitize top coils to bottom coils. Locate bands at 3,5,7 and 9 o'clock.

Notes:

1. Load must be centrally located on car.
2. Top layer coils must be properly nested in the bottom layers
3. Load must not exceed two layers high.
4. All coils to be tight against each other to eliminate voids.
5. Longer coils must be placed in the bottom tier.
6. Wire diameters are: 5.5 to 9.0 MM



5,5 mm



9 mm

THE WIRE DIAMETER IS LIMITED TO THE ABOVE SPECIFICATIONS.

THIS LOADING PATTERN IS UNDER TEST AND CAN ONLY BE USED BY IVACO ROLLING MILLS UNDER MONITORED LOADS.

7. Inspect stake pockets for cracks in welds and or deformity prior to attaching securement.

For further details see General Rules.