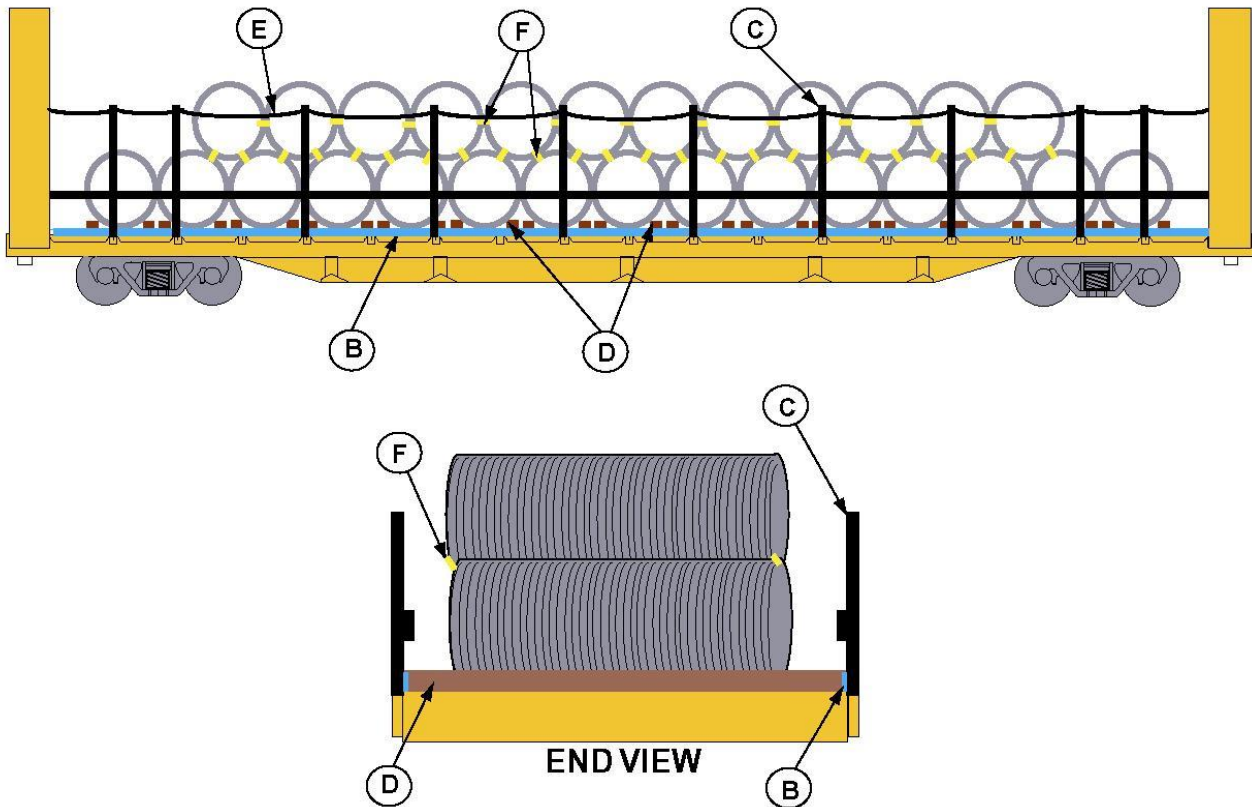


WIRE COILS, 66 IN. to 86 IN. LONG, WIRE DIAMETER 5.5 TO 9.0 MM.  
FLAT CARS WITH PERMANENT END BULKHEADS

RAC 12409

New 8-2003



Item	No. of Pcs.	Description
A		Vacant
B	2 per load	Steel Side Rails: steel rails must be continuous and extend from end to end of the load. They are welded to Item C Side Stakes. Their height must extend beyond the bottom of the coil.
C	10 pairs per car	Steel Side Stake: 4 in. x 6 in. Locate in stake pockets.
D	16 per car	Cradle: 2 pieces of lumber 7in. x 8 in. placed 28 in. apart on each side of wire coils. The lumber pieces are held to the floor by 2 angle irons welded to side sills of car. Cradles are 10 in. apart and maintain the coils 2 in. above car floor.
E	2 per load	Chains: 3/8 in. attached to Item C side stakes and bulkheads from end to end of car.

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FLAT CARS WITH PERMANENT END BULKHEADS

RAC 12409 (conclusion)  
New 8-2003

Item	No. of Pcs.	Description
F	4 each per top layer coils	Unit bands: 1 ¼ in. X .029 in. high-tension steel bands. Locate to unitize top coils to bottom coils. Locate bands at 3,5,7 and 9 o'clock.

**Notes:**

1. Load must be centrally located on car.
2. Top layer coils must be properly nested in the bottom layers
3. Load must not exceed two layers high.
4. All coils to be tight against each other to eliminate voids.
5. Longer coils must be placed in the bottom tier.
6. Wire diameters are: 5.5 to 9.0 MM



**5,5 mm**



**9 mm**

**THE WIRE DIAMETER IS LIMITED TO THE ABOVE SPECIFICATIONS.**

**THIS LOADING PATTERN IS UNDER TEST AND CAN ONLY BE USED BY IVACO ROLLING MILLS UNDER MONITORED LOADS.**

7. Inspect stake pockets for cracks in welds and or deformity prior to attaching securement.

For further details see General Rules.