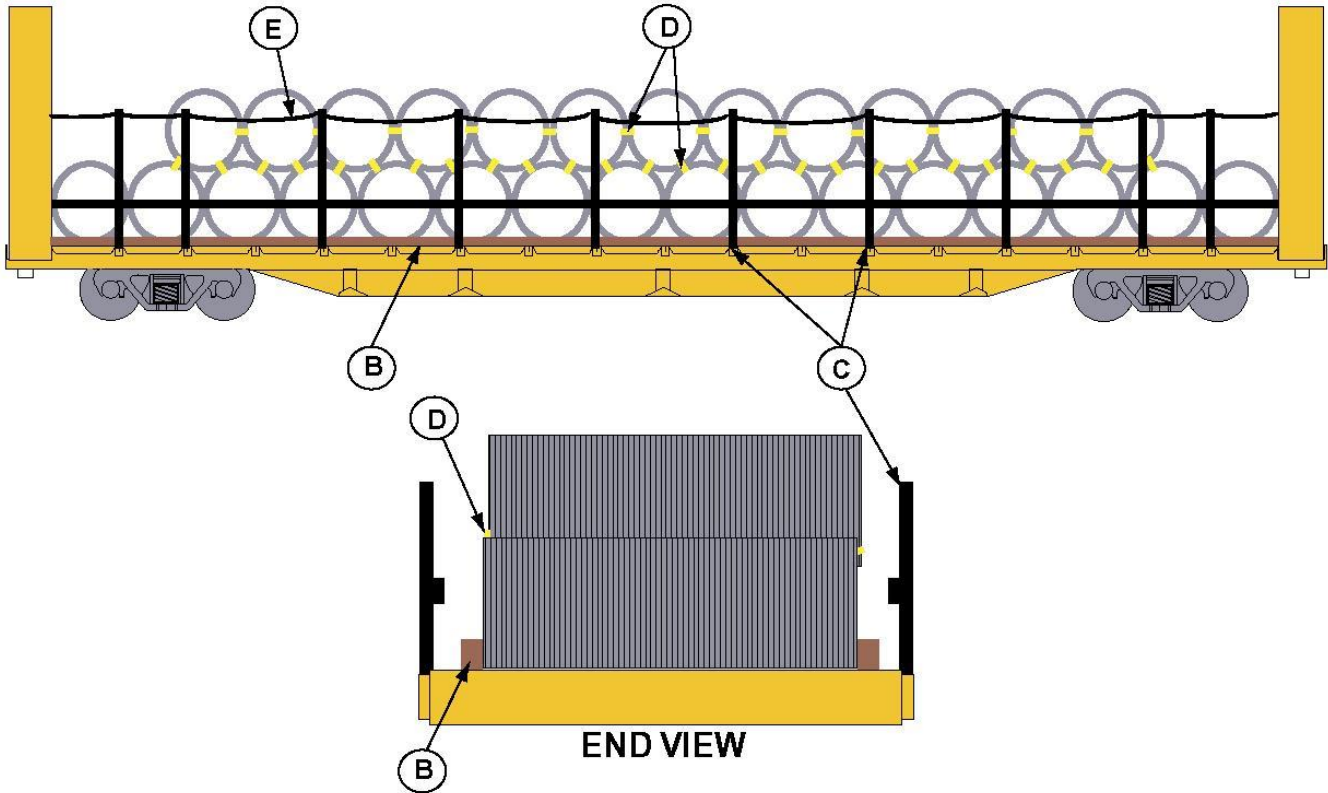


WIRE COILS, 66 IN. to 86 IN. LONG, WIRE DIAMETER 5.5 TO 9.0 MM.
FLAT CARS WITH PERMANENT END BULKHEADS

RAC 12408
New 8-2003



Item	No. of Pcs.	Description
A		Vacant
B	2 per load	Guide Rail: lumber 4in.x 4in. must be continuous and extend from end to end of the load. Secure to floor with 4 in. nails at 12 in. intervals. Locate ½ in. away from bottom layer coils.
C	10 pairs per car	Steel Side Stakes: 4 in. x 6 in. Locate in stake pockets.
D	4 each per top layer coils	Unit bands: 1 ¼ in. X .029 in. high-tension steel bands. Locate to unitize top coils to bottom coils. Locate bands at 3,5,7 and 9 o'clock
E	2 per load	Chains: 3/8 in. attached to Item C side stakes and bulkheads from end to end of car.

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CARS WITH PERMANENT END BULKHEADS

RAC 12408 (conclusion)
New 8-2003

Notes:

1. Load must be centrally located on car.
2. Top layer coils must be properly nested in the bottom layers
3. Load must not exceed two layers high.
4. All coils to be tight against each other to eliminate voids.
5. Longer coils must be placed in the bottom tier.
6. Wire diameters are: 5.5 to 9.0 MM



5,5 mm



9 mm

THE WIRE DIAMETER IS LIMITED TO THE ABOVE SPECIFICATIONS.

7. Inspect stake pockets for cracks in welds and or deformity prior to attaching securement.

For further details see General Rules.