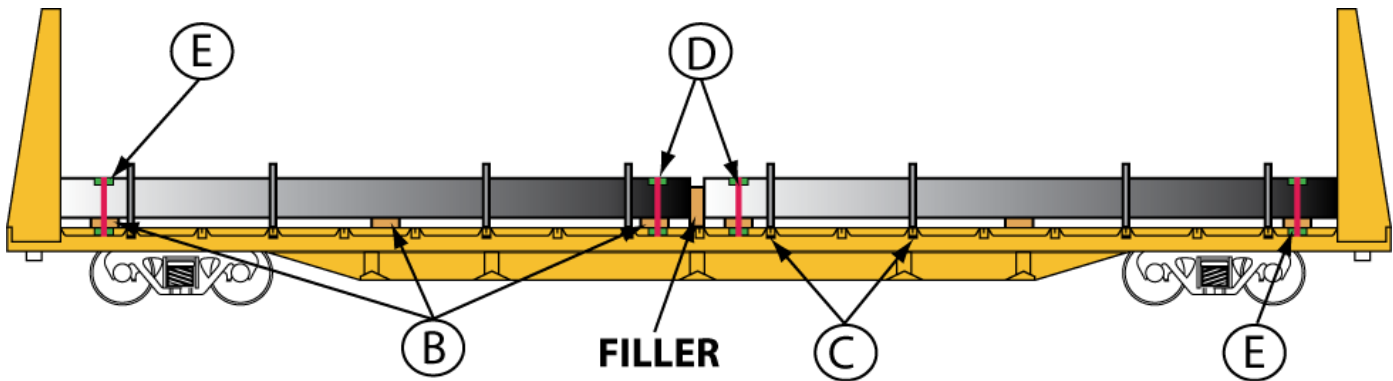
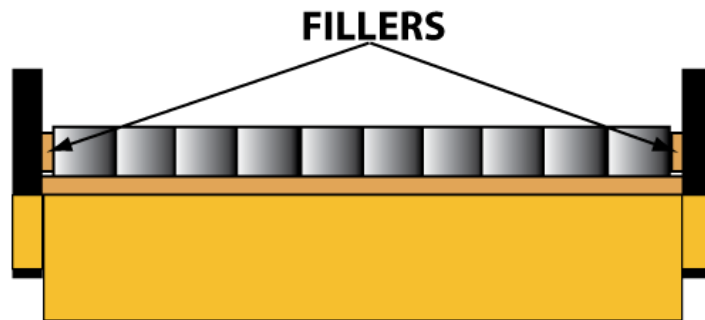


BILLETS, STEEL, MAXIMUM 33 FT IN LENGTH ON FLAT CARS EQUIPPED
WITH PERMANENT END BULKHEADS

RAC 12312
New 6-2015



BAND PROTECTOR



END VIEW

Item	No. of Pcs.	Description
A		Vacant.
B	3 per pile Optional	Bearing Pieces: Hardwood, 4 in. x 4 in. length to be equal to width of car floor, in one piece and preferably rough. Locate as shown in drawing.
C	4 pairs per pile	Stakes: Hardwood, 4 in X 4 in extending a minimum of 12 in above top of car deck, spaced equally.
D	2 per pile	Tie down bands to rail car: 2 in X .044 in high tension steel bands or Type 1 A Grade 7 Polyester bands located approximately 48 in to 60 in from each end of pile.
E	4 per band	Band protectors: steel corner protectors.



**BILLETS, STEEL, MAXIMUM 33 FT IN LENGTH ON FLAT CARS EQUIPPED
WITH PERMANENT END BULKHEADS**

RAC 12312 (Concluded)

New 6-2015

NOTES:

1. Void between stub stakes and billets must be filled with suitable filler (2 in X 4 in or 2 in X 6 in lumber).
2. Void between 2 piles must be filled with suitable filler (2 in X 6 in lumber).
3. Inspect stake pockets for cracks in welds and or deformity prior to attaching securement.

For further details see General Rules.