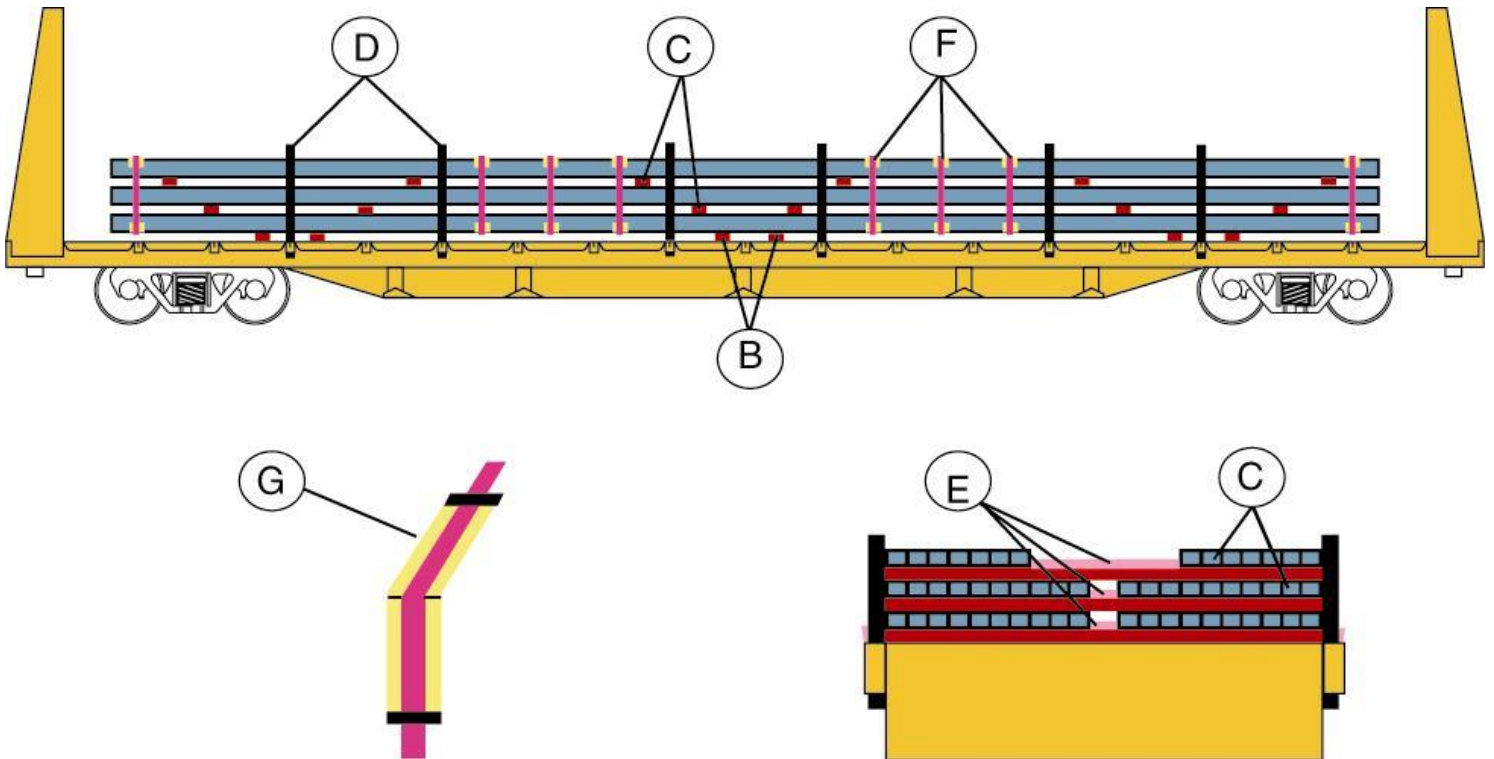


BILLETs, STEEL, MINIMUM 45 FT. IN LENGTH FLAT CARS OVER 48 FT. IN LENGTH EQUIPPED WITH PERMANENT END BULKHEADS

RAC 12311
New 9-1997



Item	No. of Pcs.	Description
A		Vacant.
B	6	Bearing Pieces: Hardwood, 4 in. x 4 in. length to be equal to width of car floor, in one piece and preferably rough. Locate as shown in drawing.
C	6 per pile	Separators: Hardwood, 4 in. x 4 in. length to be equal to width of pile. Locate as shown in drawing.
D	12	Stakes: Hardwood, 4 in. x 4 in. extending a minimum of 6 in. above top of load. Locate as shown in drawing.
E	2 per pile.	Laminated Filler blocks: Lumber, length to suit. Locate and secure on the 2 nd and 5 th items "B" and "C".



BILLETS, STEEL, MINIMUM 45 FT. IN LENGTH FLAT CARS OVER 48 FT. IN LENGTH EQUIPPED WITH PERMANENT END BULKHEADS

RAC 12311 (concluded)

New 9-1997

Item	No. of Pcs.	Description
F	8	Encircling Bands: 2 in. x .044 in. high-tension bands. Locate approximately 2 ft. from each end of load and others spaced equally as shown on drawing.
G	4 per band.	Band protectors: steel corner protectors. Locate as shown on drawing.

Notes:

1. Load must be centrally located on car.
2. Void between stub stakes and guide rails must be filled with suitable filler.
3. Inspect stake pockets for cracks in welds and or deformity prior to attaching securement.

For further details see General Rules.